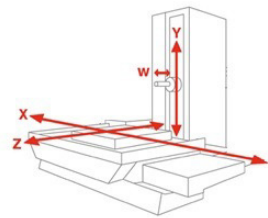


Machining

MILLING CAPABILITIES



DOOSAN DNM6700XL CNC MILL

Travel X	2100mm
Travel Y	670mm
Travel Z	625mm
Table Size	2200mm x 670mm
Spindle Speed	12000rpm
Tool Station	30 Station Cam Type
Auto Workpiece Measurement	Reinshaw OMP60
SWL	1300kg



CHEVALIER QP-2560L CNC MILL

Travel X	1525mm
Travel Y	635mm
Travel Z	635mm
Table Size	1650mm x 635mm
Spindle Speed	10000rpm
Tool Station	32 Station
Axis	4
SWL	1500kg



MANUAL MILLING

Travel X	1000mm
Travel Y	350mm
Travel Z	500mm
Table Size	1067mm x 230mm
Spindle Speed	3750rpm
SWL	200kg



KAURAKI HORIZONTAL BORER

Travel X	1500mm
Travel Y	1200mm
Travel Z	1500mm
Travel W	800mm
Table Size	1300mm x 1100mm
Spindle Speed	1260rpm
Vertical Drive Speed	600 rpm
Axis	4
SWL	5000kg



Machining

TURNING CAPABILITIES

DOOSAN PUMA 2600LYBII CNC LATHE

Swing Over Bed	680mm
Swing Over Saddle	630mm
Max Turning Length	1245mm
Spindle Bore	102mm
Spindle Speed	2800rpm
Turret	24 Station
Live Tooling	5000rpm
Max Machining Diameter	376mm



HAAS ST-20SSY CNC LATHE

Swing Over Bed	236mm
Distance Between Centres	500mm
Spindle Bore	51mm
Spindle Speed	5000rpm
Turret	24 Station
Axis	4
Live Tooling	12 Station



SCOTT 1640C LATHE

Swing Over Bed	410mm
Swing Over Saddle	260mm
Distance Between Centres	1000mm
Spindle Bore	52mm
Spindle Speed	2000rpm



MICROWEILLY TY-2060 LATHE

Swing Over Bed	510mm
Swing Over Saddle	330mm
Distance Between Centres	1530mm
Spindle Bore	80mm
Spindle Speed	1500rpm



COLCHESTER MAGNUM LATHE

Swing Over Bed	680mm
Swing Over Cross Side	500mm
Distance Between Centres	3500mm
Spindle Bore	165mm
Spindle Speed	800rpm

